Exhibit 17

Request Date 3/29/94

Extrusion # 10-544-A

Date Closed

Machine :	<u>Setup</u>		<u>Tooling</u>					<u>Dimensio</u>	<u>ns</u>	
Zone 1	530	F	Die					Tubing P	rofile = () 2
Zone 2	613							(Single	-Lumen)	
Zone 3	720		Dwg. #					-		
			ID / Sha	pe				High W	all	
Clamp		F	Land L	_	Short	t		Low Wa	11	
-			Materia	ıl	Stain	less		% Conc	•	
Adapter	700	F	Comme	nts	Roun	ıd		Basis W	gt.	
Die Body	720	F								
Die Nut	700	F	<u>Mandrel</u>					<u>Zumbach</u>		
Bri Melt		F	Dwg. #					Setpoint:		
Flg Melt		F	Style		Нуро			Nominal		
Die Melt	763	F	Length		0.650	0"		Upper		
		}	Extensi	on	Flush	h		Lower		
Throat		F								
			<u>Miscella</u> 1	neous				Statistic:		
Brl Pres	527	PSI						Avg. X		
flg Pres		PSI	Tubing	-				Avg. Sigma		
Die Pres	542	PSI	X-Head		Bolt-			Avg. Cp		
			Screens	-	20 60			Avg. C	-	
Screw			Breake	r Plate	Sing	le		Oval. X	Lbar	
Speed	5.8	RPM		Pulle	7			Water Ba	ith	
Speed Mode	Manı Manı			<u>, and</u>	_					
Setting	Man	(%/PSI)		Spe	eed	65	FPM	Temp	4	F
Amps	10	(707202)		_	de	Manual		Air Ga	p 1	**
ID		011492A HD	PE/LDPE LO		ting		(%)	Flow	4	gph
								Dam	Iris	
<u>Materials</u>	_						Drying			
<u>% Par</u> 100 VM	<u>t#</u> <u>1-NE</u> V	<u>Rev</u> VKEY-1 A	Description PEEK 381 G			Lot#	Temp.(F)	Time (Hrs)	Dew Pt.	<u>% Moi</u>
Statistic Con	ments :							· ·		
Machine Cor	nments	i								



Request Date 3/29/94

Extrusion # 10-552-A

Date Closed

<u>Machine</u>	Setup		<u>Tooling</u>					<u>Dimension</u>	<u>s</u>	
Zone 1 Zone 2	570 680	F F	Die					Tubing Pro (Single-		2
Zone 3	720	F	Dwg. #					(Olingio	20	
			ID / Sh	ape	.0980	" (40))	High Wa		
Clamp		F	Land L	-	Long			LowWal		
	700	_	Materia		Stain			% Conc.		
Adapter	720	F	Comme	nts	Roun	a		Basis Wg	τ.	
Die Body Die Nut	720 720	F	Mandrel					Zumbach		
Die Mut	120	r	Manater					<u> </u>		
Brl Melt		F	Dwg. #					<u>Setpoints</u>		
Fig Melt		F	Style		Нуро			Nominal	[
Die Melt	800	F	Length		0.650			Upper		
			Extensi	on	Flush	l		Lower		
Throat		F	20. 11							
D_1 D	2140	DCI	<u>Miscella</u>	<u>neous</u>				Statistics		
Brl Pres Flg Pres	2148	PSI PSI	Tubing	Dwg. #				Avg. Xb Avg. Sig		
rig Pres Die Pres	1823	PSI	X-Head		Bolt-	On		Avg. Cp		
Die II es	1023	131	Screens		20 100			Avg. Cp		
				r Plate	Singl	le		Oval. X		
crew										
									.1_	
Speed	9.9	RPM		<u>Pulle</u>	<u>r</u>			Water Bat	<u>n</u>	
Mode	Manu		:	e		41	FPM	Tama	Ambien	· E
Setting	8.9	(%/PSI)		-	ed de	Manual		Temp Air Gap		. F.
Amps ID		10393-3 PE			ting	Manuai	(%)	Flow	4	gph
1D	1 301	10373-3 FE		500			(~)	Dam	Iris	er-
Materials							Drying			
<u>% Par</u> 100 VM			Description PEEK VICTR	EX 81	G	Lot# NONE		Time (Hrs)	Dew Pt.	<u> Moi:</u>
Statistic Com	ments :							· · · · · · · · · · · · · · · · · · ·		
Machine Com	<u>ıments :</u>									



Request Date 3/29/94

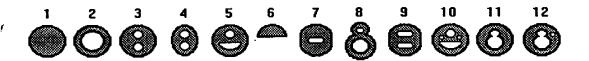
Extrusion # 10-553-A

Machine Comments:

Date Closed

<u>Machine</u>	<u>Setup</u>		<u>Tooling</u>					<u>Dimensio</u>	n <u>s</u>	
Zone 1	570	F	<u>Die</u>						rofile = ()2
Zone 2	680	F						(Single	-Lumen)	
Zone 3	731	F	Dwg. #							
			ID / Shaj	pe	.0980)	High W		
Clamp		F	Land Le	_	Long			LowWa		
			Material		Stain			% Conc		
Adapter	720	F	Commen	ts	Roun	ıd		Basis W	gt.	
Die Body	730	F					·			
Die Nut	730	F	<u>Mandrel</u>					Zumbach		
Brl Melt		F	Dwg. #				:	Setpoint:		
Flg Melt		F	Style		Hypo			Nomina	al	
Die Melt	801	F	Length		0.650			Upper		
			Extensio	n	Flus	h		Lower		
Throat		F								
			<u>Miscellan</u>	<u>eous</u>				<u>Statistic:</u>	_	
Brl Pres	1979	PSI						Avg. X		
Flg Pres		PSI	Tubing l	_		_		Avg. Sigma		
Die Pres	1723	PSI	X-Head		Bolt-	•		Avg. C	_	
			Screens		20 10			Avg. C		
Screw			Breaker	Plate	Sing	le		Oval. X	Lbar	
_				5			-	Water Br		
Speed	9.8	RPM		<u>Pulle</u>	<u>r</u> .			<u>Water Ba</u>	<u> 1171</u>	
Mode	Manu		ļ		_	4.1	DD14		Ambier	• TD
Setting		(%/PSI)	l	_	eed	41 Manual	FPM	Temp Air Ga		11 B-
Amps	9.6				de	мапцаі	(%)	Flow	ı p 0.0	gph
ID	I" SC	110393-1 PE		Sei	tting		(76)	Dam_	Iris	ghm
<u>Materials</u>	•						Drying			
<u>% Par</u>	<u>.t #</u> 1-NEW	<u>Rev</u>] /KEY-1 A	<u>Description</u> PEEK VICTRI	EX 81	G	<u>Lot#</u> NONE		Time (Hrs)	Dew Pt.	<u>%. Moi</u>

13 14 15 16 17 18 19 20 21 PE



Request Date 3/29/94

Extrusion # 10-554-A

Date Closed

<u>Machine</u>	<u>Setup</u>		<u>Tooling</u>				<u>Dimensio</u>	n <u>s</u>	
Zone 1	570	F	Die				Tubing P	rofile = (02
Zone 2	680	F					(Single	-Lumen)	
Zone 3	710	F	Dwg. #						
			ID / Shape	.098	0" (40))	High W	all	
Clamp		F	Land Length	Lon	g		Low Wa	Н	
•			Material	Stair	nless		% Conc		
Adapter	720	F i	Comments	Rou	nd		Basis W	gt.	
Die Body	710	F				-	·		
Die Nut	710	F	<u>Mandrel</u>				<u>Zumbach</u>		
Brl Melt		F	Dwg. #				Setpoint		
Fig Melt		F	Style		otube		Nomina	ıl	
Die Melt	800	F	Length	0.65	0"		Upper		
			Extension	Flus	h		Lower		
Throat		F							
		1	<u>Miscellaneous</u>			,	Statistic:	<u> </u>	
Brl Pres	2025	PSI					Avg. X	bar	
Flg Pres		PSI	Tubing Dwg.	#			Avg. Si	_	
Die Pres	1771	PSI	X-Head	Bolt	t-On		Avg. C	_	
			Screens	20 10	00 20		Avg. C		
			Breaker Plat	e Sing	gle	:	Oval. X	bar	
<u>Screw</u>		L							
Speed	10.7	RPM	Pul	<u>ler</u>			<u>Water Ba</u>	<u>th</u>	
Mode	Manu				4.4	mm	777	A b ?	Tr -
Setting		(%/PSI)	I	peed	41	FPM	Temp	Ambier	at k
Amps	8.6			lode	Manual		Air Ga	p /0	
ID	CRO3	93-1	S	etting		(%)	Flow	Y_:-	gph
		_					Dam	Iris	• • • • • • • • • • • • • • • • • • • •
<u>Materials</u>						Drying			
<u>%</u> Par	<u>·t #</u>	Rev]	Description PEEK VICTREX		<u>Lot #</u>	Temp.(F)	Time (Hrs)	Dew Pt.	% Mo

Statistic Comments:

Machine Comments: THIS IS A WATERLESS EXTRUSION